

**TABLE 1.**

Suction Lines	Return Lines	Pressure Lines						
		0-150psi	150-375psi	375-750psi	750-1500psi	1500-2250psi	2250-3000psi	3000-5000psi
≤5FPS	≤10FPS	≤10FPS	≤12FPS	≤13FPS	≤14FPS	≤16FPS	≤18FPS	≤20FPS